

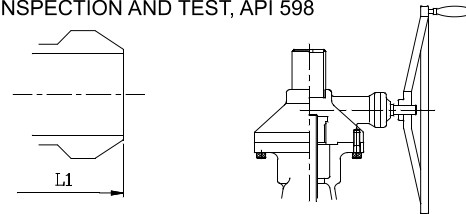
CAST STEEL GATE VALVES – ANSI CLASS 150

DESIGN DESCRIPTION:

- OUTSIDE SCREW AND YOKE
- BOLTED BONNET
- FLEXIBLE WEDGE, FULLY GUIDED
- RENEWABLE SEAT RINGS
- RISING STEM AND NON-RISING HANDWHEEL
- AVAILABLE WITH GEAR OPERATOR
- FLANGED ENDS
- BUTTWELDING ENDS

APPLICABLE STANDARDS:

- GATE VALVES, API 600
- STEEL VALVES, ANSI B16.34
- FACE TO FACE, ANSI B16.10
- END FLANGES, ANSI B16.5
- BUTTWELDING ENDS, ANSI B16.25
- INSPECTION AND TEST, API 598



Buttwelding Ends

Available With Gear Operator

PARTS AND MATERIAL (ASTM)

NO.	PARTS NAME	MATERIALS		
		WCB	WC6	LCB
1	Body	A216-WCB	A217-WC6	A352-LCB
2	Bonnet	A216-WCB	A217-WC6	A352-LCB
3	Disc	A216-WCB+H/F 410	A217-WC6+H/F 410	A352-LCB+H/F 410
4	Stem	A182-F6a		
5	Seat	A105+ H/F STL#6	A182-F11+H/F STL#6	A350-LF2+H/F STL#6
6	Hand Wheel	A536		
7	Gasket	Grafoil+316 Sheet		
8	Gland flange	A216-WCB		
9	Bonnet Bush	A276-410		
10	Gland	A276-410		
11	Gland packing	Graphite		
12	Eye Bolt Pin	A276-410		
13	Stem Nut	A439-D2		
14	Retainer Nut	A36		
15	Nipple	Brass		
16	Wheel Nut	A36		
17	Eye Bolt	A307 B		
18	Eye Bolt Nut	A194-2H		
19	Bonnet Bolt	A193-B7	A193-B7	A193-B7M
20	Bonnet Bolt Nut	A194-2H	A194-2H	A194-2HM
21	Name Plate	A666-304		

OTHER MATERIALS ARE AVAILABEL UPON REQUEST.

TEST PRESSURE TO API 598

PISG

SHELL TEST (water)	SEAT TEST (water)	SEAT TEST (air)
450 (32 kg/cm ²)	314 (22 kg/cm ²)	80 (6 kg/cm ²)

DIMENSION TABLE:

DN	NPS	Ø d	L	L1	H	H(OPEN)	Ø W	T	F	Ø D	Ø C	Ø G	Ø h	n	WT.(Kg)
50	2	50.8	178	216	343	406	200	15.8	1.6	152.4	120.7	92.0	19.0	4	20
65	2 1/2	63.5	191	241	413	492	250	17.5	1.6	177.8	139.7	104.7	19.0	4	29
80	3	76.2	203	282	442	530	250	19.1	1.6	190.5	152.4	127.0	19.0	4	32
100	4	101.6	229	305	496	612	300	23.9	1.6	228.6	190.5	157.2	19.0	8	51
150	6	152.4	267	403	640	802	350	25.4	1.6	279.4	241.3	215.9	22.3	8	86
200	8	203.2	292	419	780	998	350	28.5	1.6	342.9	298.5	269.8	22.3	8	130
250	10	254.0	330	457	964	1228	400	30.3	1.6	406.4	362.0	323.9	25.4	12	216
300	12	304.8	356	502	1134	1450	450	31.8	1.6	482.6	431.8	381.0	25.4	12	312
350	14	336.6	381	572	1384	1745	500	35.1	1.6	533.4	476.3	412.8	28.5	12	445
400	16	387.4	406	610	1602	2020	600	36.6	1.6	596.9	539.8	469.9	28.5	16	540
450	18	438.2	432	660	1715	2183	700	39.7	1.6	635.0	577.9	533.4	31.8	16	700
500	20	489.0	458	711	1974	2488	800	43.0	1.6	698.5	635.0	584.2	31.8	20	900
600	24	590.6	508	813	2248	2872	900	47.8	1.6	812.8	749.3	692.2	35.0	20	1120